

## HOW TO CALIBRATE STRETCH WRAPPER SCALE

- Hold power button until a beat is heard and display turns on.
  - Press and hold total and print at same time until screen shows "C01"
  - press print and the C01 should change to a 1 or 2
  - Using the up(zero) and down(Tare) arrows change this number to 2 if not already and press print.
  - The screen will now display "C02" press print and then print again (do not change value)
  - The screen will now display "C03" press print and then print again (do not change value)
  - The screen will now display "C04" press print and the max number allowed will show up. Please change this number to 10000 if not already. up and down arrows to change value of digit and right(lb/kg) and left(Gross) to select digit.
  - Once value is 10000 please press print.
  - The screen will now display "C05" press print and change value to 1, (this is to select calibration start) **NOTE!!!**
- Please make sure the machine has nothing on the turn table or any other part of the machine.
- The screen will display "CAL 10...9...8...7...etc. to 1
  - If pre-calibration is completed correctly the screen will say 0, at this time press print again.
  - The screen will now display "C06" press print, change value to 1 and press print again. (this is to program set weight with your known weight)
  - The screen will now display "SPAN" and then a value. Please change this value to match your known weight.
  - After value is set please place known weight in center of turntable.
  - When weight is on (nothing else but the weight) press print.
  - The screen will count down from ten (calibration)
  - If properly completed it will read "CAL END" and then read the weight of your known weight.
  - Lift weight off turn table and ensure screen reads zero, reapply weight and make sure it matches known weight.
  - If all is well remove weight and press count, this will get you out of the menu and back to normal operation, If it is not well please repeat process by shutting off screen and starting from step one.
  - Turn screen off by holding the power button and then back on.
  - screen should read zero and be ready for use.
  - step on each corner of the turn table to check machine level. All load cells should read within 2 lbs. of each other.